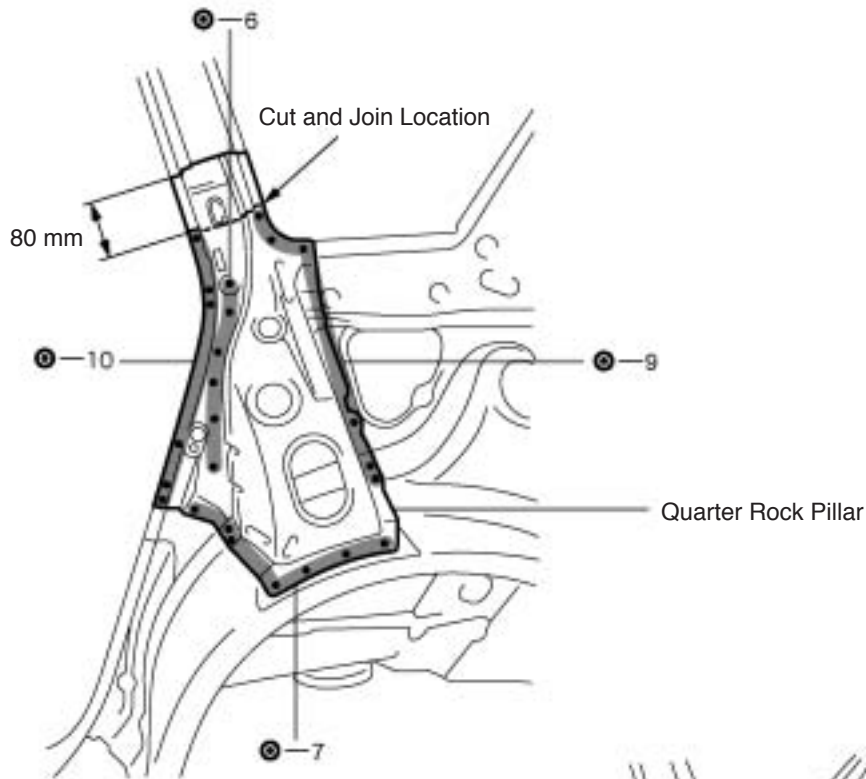


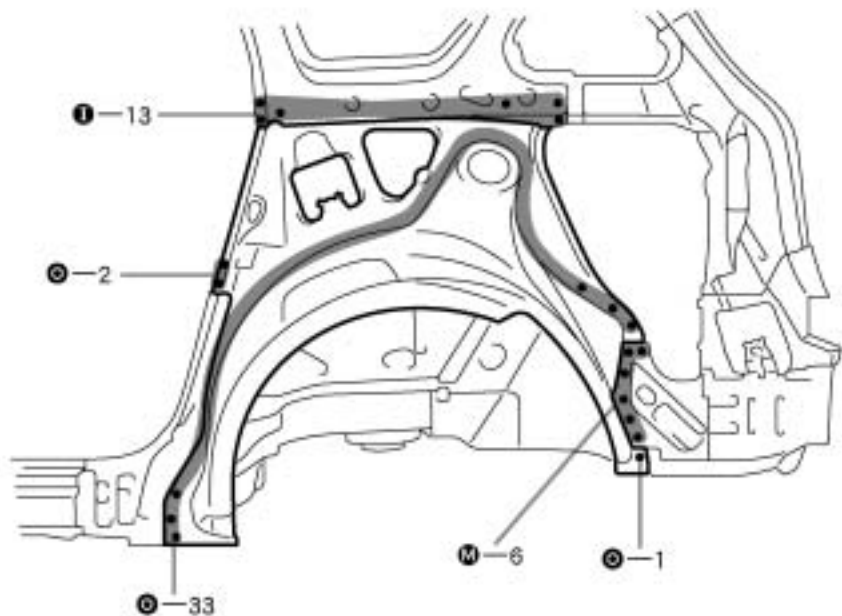
QUARTER WHEEL HOUSING OUTER PANEL (ASSY) REPLACEMENT

1. REMOVE QUARTER PANEL ([See page BP-47](#))
2. REMOVE QUARTER WHEEL HOUSING OUTER PANEL
 - (a) Cut and join the quarter rock pillar at the location as shown below.
 - (b) After removing the quarter rock pillar, remove the quarter wheel house outer panel.

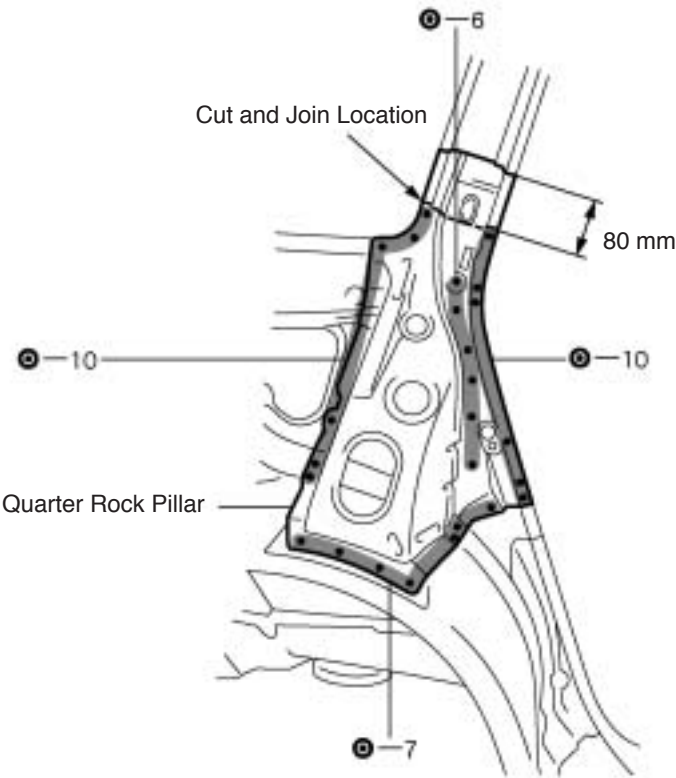
[LH]



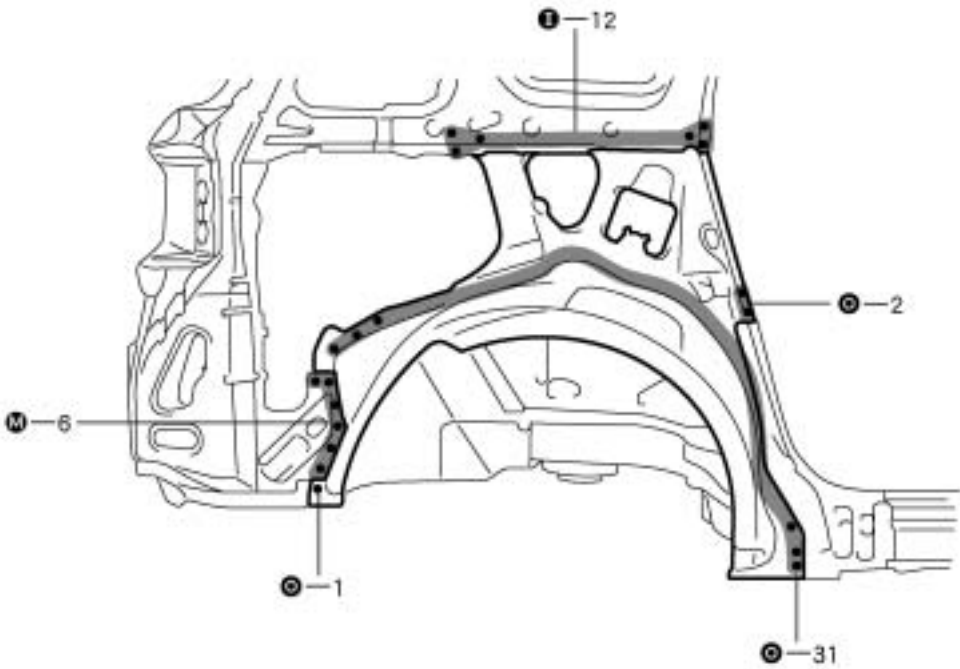
mm	in.
80	3.15



[RH]



mm	in.
80	3.15



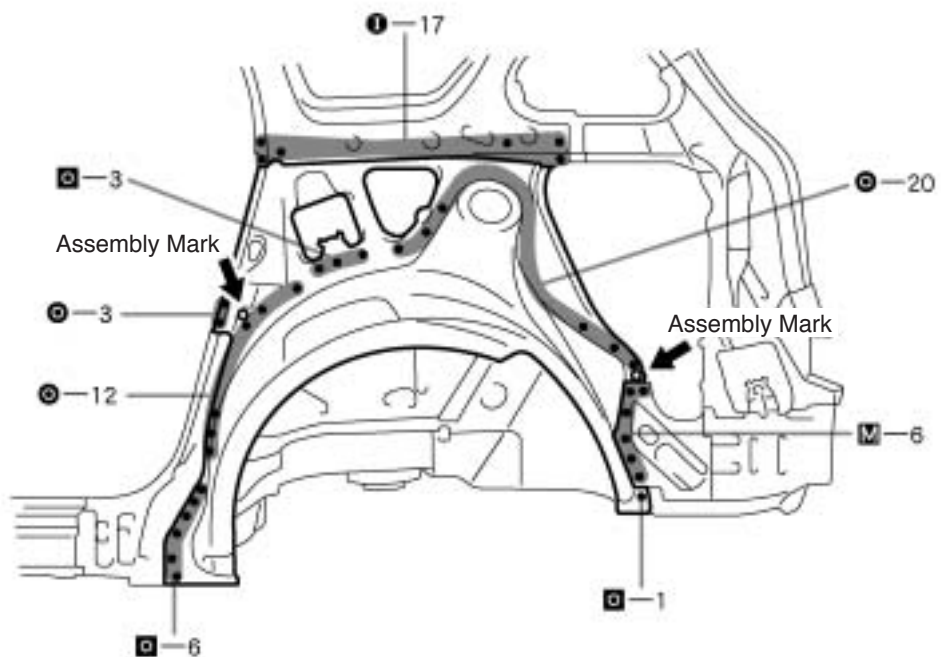
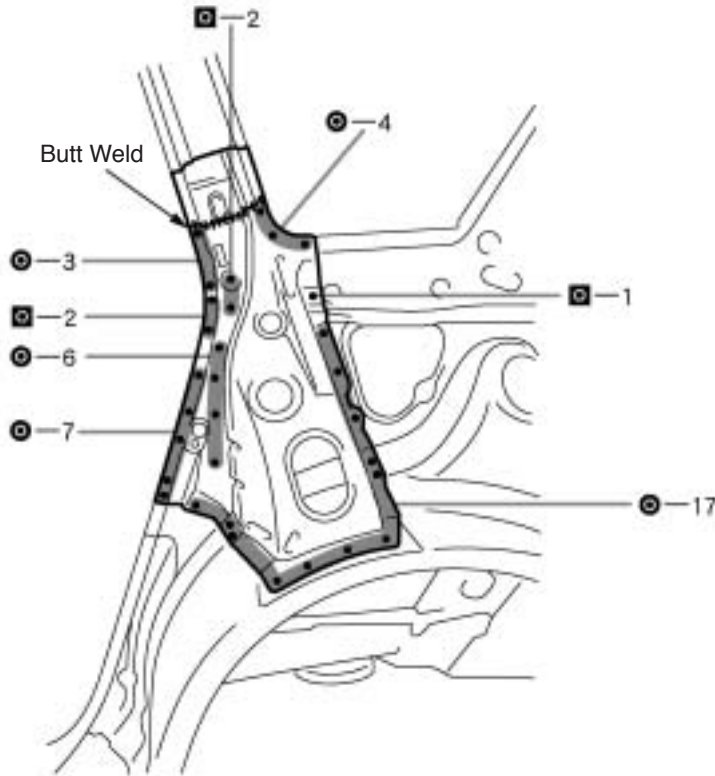
3. INSTALL QUARTER WHEEL HOUSING OUTER PANEL

HINT:

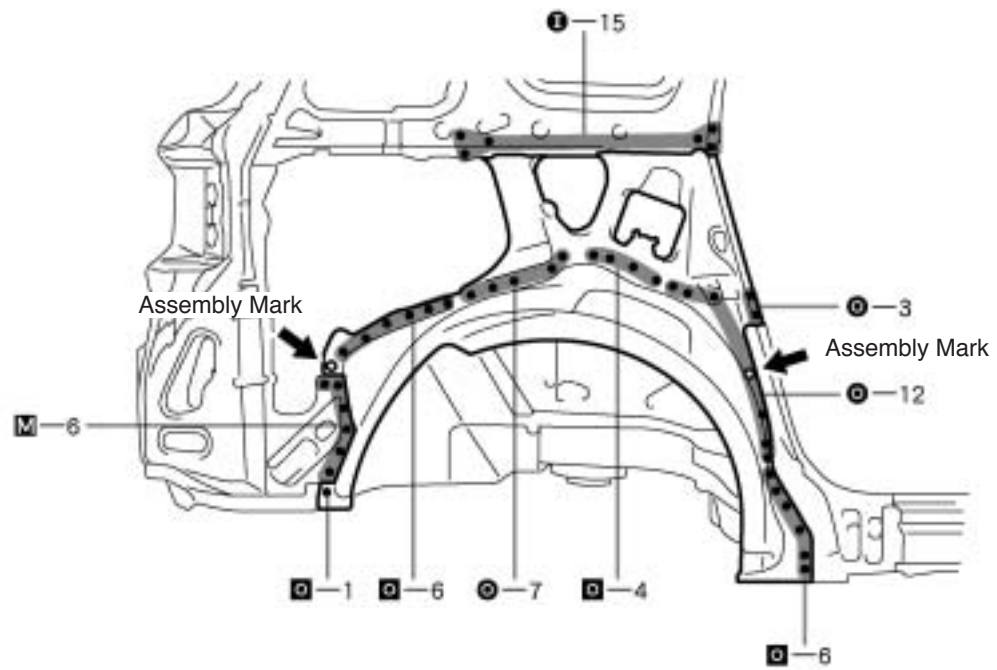
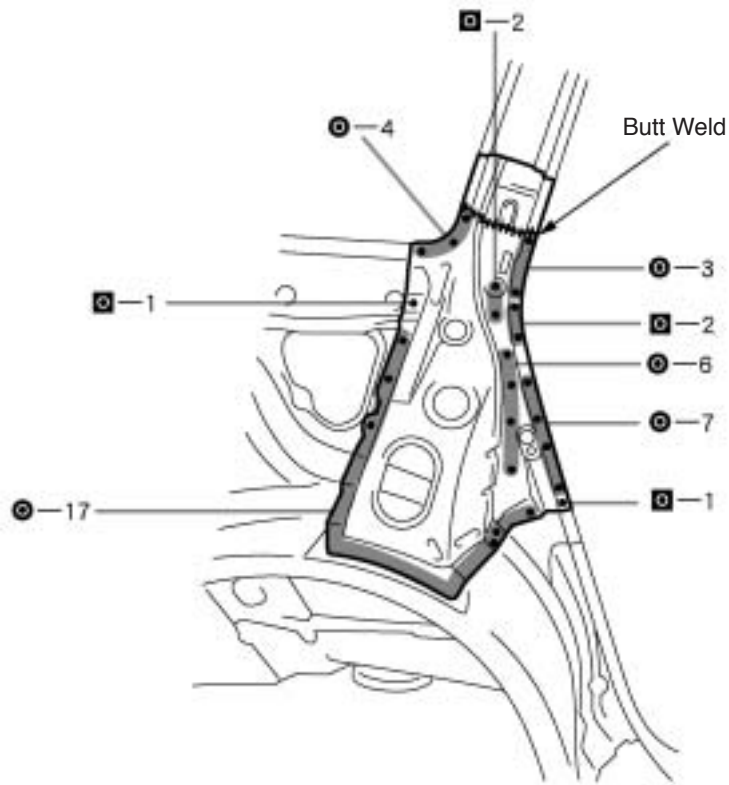
Temporarily install the quarter panel and inspect the fitting before welding, since this affects the appearance of the finish.

- (a) Determine the position of the new parts by the assembly marks of the inner and outer panels.

[LH]



[RH]



4. **INSTALL QUARTER PANEL** ([See page BP-47](#))
5. **APPLYING SEALER TO THE INSIDE OF THE VEHICLE** ([See page PC-1](#))
6. **APPLYING SEALER TO THE REAR LUGGAGE COMPARTMENT** ([See page PC-1](#))
7. **APPLYING UNDER COATING** ([See page PC-6](#))
8. **APPLYING ANTI-RUST AGENT**
 - (a) After applying the top coat layer, apply the anti-rust agent to the inside of the necked section structural weld spots.